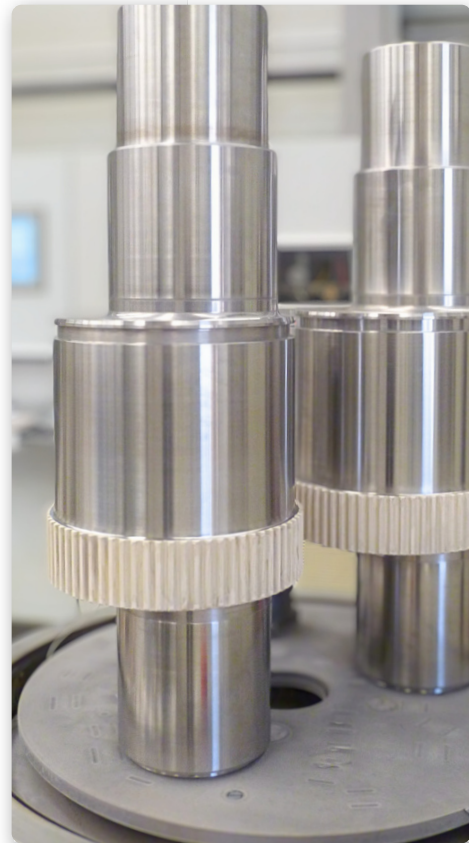


Transmissions and Drive Systems

Plasma (Ion) Nitriding in the Transmissions and Drive Systems Industry



Parts:

- **Gears** (Spur Gears, Helical Gears, Bevel Gears, Hypoid Gears, Internal Gears, Rack and pinion Gears, Worm Gears, Sprockets)
- **Shafts** (Eccentric Shafts, Gear Shafts, Screw Shafts, Crankshafts, Camshafts, Cams)
- **Shaft Couplings**

Requirements:

- For high **Hardness**
- For high **Wear resistance**
- For high **Fatigue strength**
- For **Plastic deformation resistance**
- For **Lower friction**

Ion Nitriding Solutions:

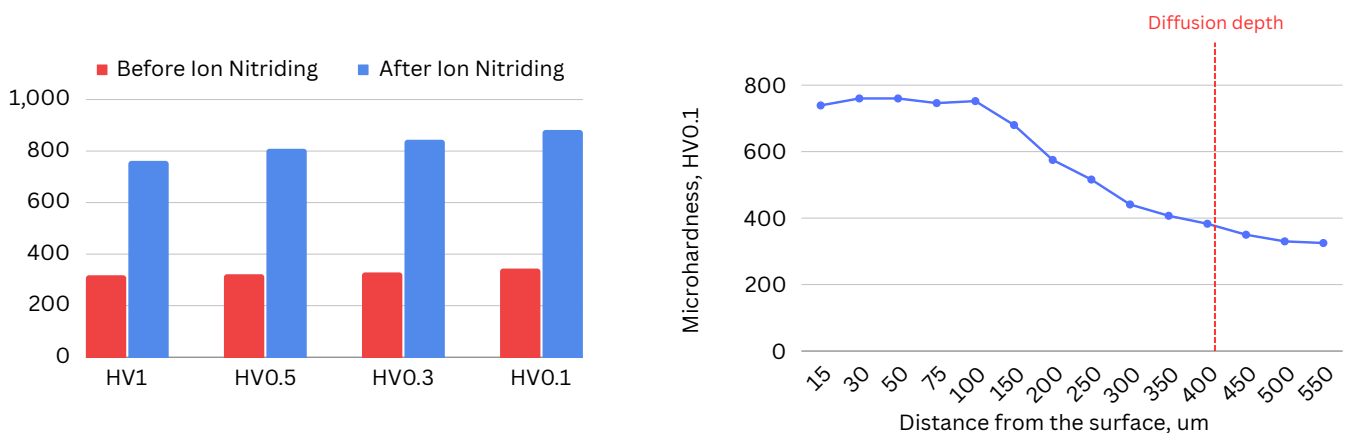
- **Significantly increasing the surface hardness, wear resistance and fatigue life of the parts, improving their lifespan and performance.**
- **Reducing the friction coefficient.**
- **Increasing the corrosion resistance.**

Improving these parameters **will save from downtime and maintenance costs.**

Steel Grades Used:

Steel Grade	Surface Hardness, HV	Case Depth, um
4142 / 42CrMo4	650 - 750	150 - 400
4340	650 - 800	150 - 400
4140	650 - 750	150 - 400
5115 / 16MnCr5	650 - 750	150 - 500
5120 / 20MnCr5	650 - 750	150 - 500
1045	450 - 600	400 - 600
9310	600 - 800	150 - 400
41CrAlMo7-10	900 - 1100	150 - 350
D2 / X153CrMoV12 / SKD 11	900 - 1200	40 - 150
D5	900 - 1200	40 - 150
A2 / X100CrMoV5 / SKD12	800 - 1000	50 - 200
A6	700 - 900	100 - 200
304 / X5CrNi18-10	900 - 1200	20 - 100
303 / X10CrNiS18-9	900 - 1200	20 - 100
316 / X5CrNiMo17-12-2	900 - 1200	20 - 100

- Hardness and depth values are recommended for the industry and exact values will depend on the nitriding process parameters.
- This is not a full list of used steel grades



- Example of steel **4142 / 42CrMo4** after Ion Nitriding - surface hardness and diffusion depth



Equipment and Technology

Developed state of the art both Hot-Wall and Cold-Wall furnaces for Plasma (Ion) Nitriding.

Know-How and Expertise

We share our knowledge and expertise on nitriding different steel grades and parts, gathered for more than 45 years.

Support

We give full-time support.



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